IN THE ABSTRACT:

The Abstract as amended below with a replacement Abstract shows added text with underlining and deleted text with strikethrough.

Please DELETE the Abstract in its entirety and substitute the attached new Abstract.

A workpiece is gripped by a robot hand and the<u>an</u> image of the workpiece is captured by a camera <u>without being stopped</u>. An image processing device detects the position and posture of a characteristic portion of the workpiece. A robot controller stores the present position of the robot once or more times synchronously with the output of an image pick up trigger instruction. On the basis of the present position of the robot and a detection result, the relative position and posture between a flange of the robot and the workpiece characteristic portion is detected. The relative position and posture is compared with that observed when the workpiece is gripped correctly, to determine a gripping error. If the gripping error exceeds a permissible error, the robot is stopped. If the gripping error is equal to or less than the permissible error, a taught position where the workpiece is to be released is corrected so as to cancel the adverse effect of the gripping error.